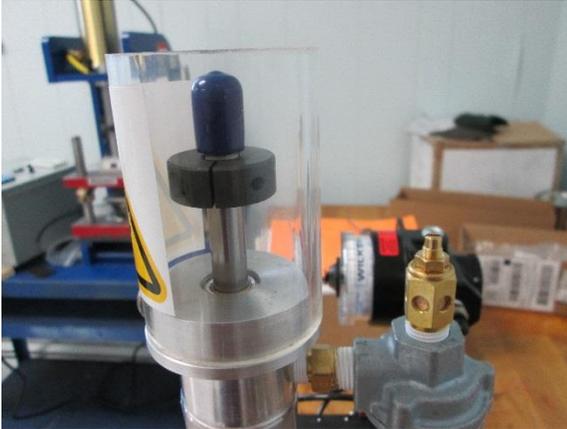


AIM-Joraco Direct Aire Options

Adjustable Hard Stop



ALWAYS remove air and attach the supplied Lockout to the sleeve valve before doing any maintenance to the press or before removal of any guarding.

Adjusting the shut height of your press is as simple as adjusting the nut and black hard stop cylinder to the desired tool height. Always ensure that the check nut is locked and secured to the hard stop cylinder when the desired height is achieved.

Be sure to reattach any guarding before returning air to the machine.

Speed Control Muffler



Adjusting your speed control mufflers can be done with a flat head screw driver and wrench. Turning the screw clockwise will cause that given direction of the press to slow. Inversely turning the screw counter clockwise will cause the press to move quicker in that direction.

EZ Dial



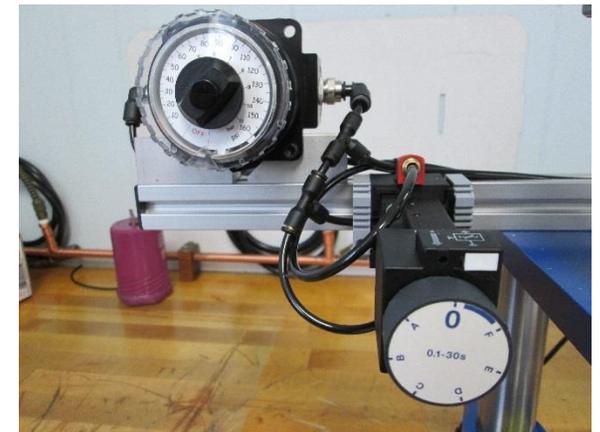
Leaving the EZ Dial at OFF is not recommended.

Depressing the two hand controller when the EZ dial is set at **OFF may cause the press to move when the EZ dial is turned clockwise.**

The EZ dial only controls the air pressure to the cylinder in the downward direction. Moving the EZ Dial clockwise will increase pressure in the downward direction.

(If using a Dwell timer in conjunction with the EZ dial be sure to set the EZ dial no lower than 50PSI, otherwise this could cause the timer to not shift the valve due to lack of pressure.)

Dwell Timer



The dwell timer is used to adjust how long the ram will stay in the downward position before returning. The solid line on the time display indicate an infinite cycle, meaning, the ram will stay down until the dial is turned to a given time. In the event that the ram stays down longer than expected, the dial can be turned towards 0 and the press will return.