



HP and Direct Air Presses
Use 8.00 Long Guide Rods

Toggle Presses
Use 7.00 Long Guide Rods

Automated Industrial Machine, Inc.			
"J" Series Die Sets Dimensions			
SIZE	FORM NO.	DWG NO.	REV.
	Rev. 3-04-05		
SCALE Full	07-18-08	SHEET 1 of 1	

Die Space		Catalog Number	Dimensions				
L to R	F to B		E	R	S	D	M
A	C						
2	2	J-22	1.00	3.50	5.75	3.00	4.75
3	3	J-33	1.50	4.75	6.75	4.00	5.75
4	2	J-42	1.00	7.75	8.75	5.00	6.75
	3	J-43	1.50	5.75	7.75	5.00	6.75
	4	J-44	2.00	5.75	7.75	5.00	6.75
	5	J-45	2.50	5.75	7.75	5.00	6.75
5	6	J-46	3.00	5.75	7.75	5.00	6.75
	3	J-53	1.50	6.75	8.75	6.00	7.75
6	4	J-54	2.00	6.75	8.75	6.00	7.75
	4	J-64	2.00	7.75	9.75	7.00	8.75
6	5	J-65	2.50	7.75	9.75	7.00	8.75
	6	J-66	3.00	7.75	9.75	7.00	8.75

Discontinued