



3/8-16 Tap (2)

1/4-20 Tap (2)

Drill & C'tbr For
1/4-20 SHCS (4)
Loc. Fr.Jig

Ø 2.00"

Ram

3/4"

1.942"

3.884"

2.250"

2.250"

3.00"

7.00"

1.00"^{+0.000}
_{-0.031}"

Grind Parallel

Tolerances 0.000 +/- .002 0.00 +/- .010 Fract. +/- 1/64 Angles +/- 1/2 Deg.		Automated Industrial Machine. Inc.		
1530 welded Frame Press Bolster Plate JO-5				
1 Req'd -- Mat. - CRS	SIZE	FSCM NO.	DWG NO. 1208	REV
SCALE 1/2 Size		8/7/06	SHEET	